

Stelock

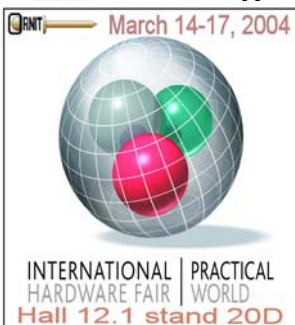


All Steel



Key features

- + Good hole fill compensating for oversized, irregular hole.
- + Large blind side bearing area.
- + High resistance to pull-out loads.
- + Ideal for thin sheets material.
- + Can stop sheet movement, especially in steel frame housing.





ORNIT BLIND RIVETS

Kibutz Or Haner 79190, Israel

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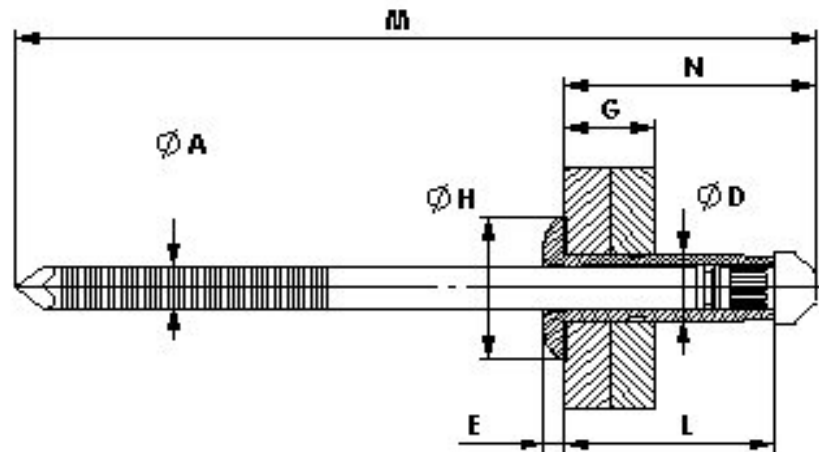


TECHNICAL INFORMATION

Stelock
STELOCK

NEW TYPE

DOME HEAD



NOM. SIZE	ORNIT CODE	IDENTI- FICATION	L LENGTH	G GRIP min- max	M	N max	A	D	E	H
	SL48088D	SL-DOME-0611	8.8	1.5-3.5	47	12.0				
3/16"	SL48113D	SL-DOME-0614	11.3	3.5-6.0	50	14.5	3.05	4.75	1.30	9.3
4.8mm	SL48143D	SL-DOME-0618	14.3	6.0-8.5	53	17.5				

RIVET BODY MATERIAL	LOW CARBON STEEL - SAE 1006
MANDREL MATERIAL	CARBON STEEL
RIVET & MANDREL FINISH	ZINC COATED

RIVET SIZE	ORNIT CODE	RECOMMENDED DRILL	RECOMMENDED HOLE SIZE	TYPICAL SHEAR STRENGTH, N/kgf (stem in shear plane)/(stem outside plane)	TYPICAL TENSILE STRENGTH, N /kgf
	SL48088D			(3600/367)/(3300/336)	3800/387
3/16", 4.8mm	SL48113D	5.0-5.1	4.95 - 5.15	(4200/428)/(3300/336)	3800/387
	SL48143D			(5600/571)/(3300/336)	3800/387

1. ALL SIZES ARE IN mm.

2. BODY DIAMETER WILL NOT BE
MEASURED ON FLASHES.



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